

Special broaching machine

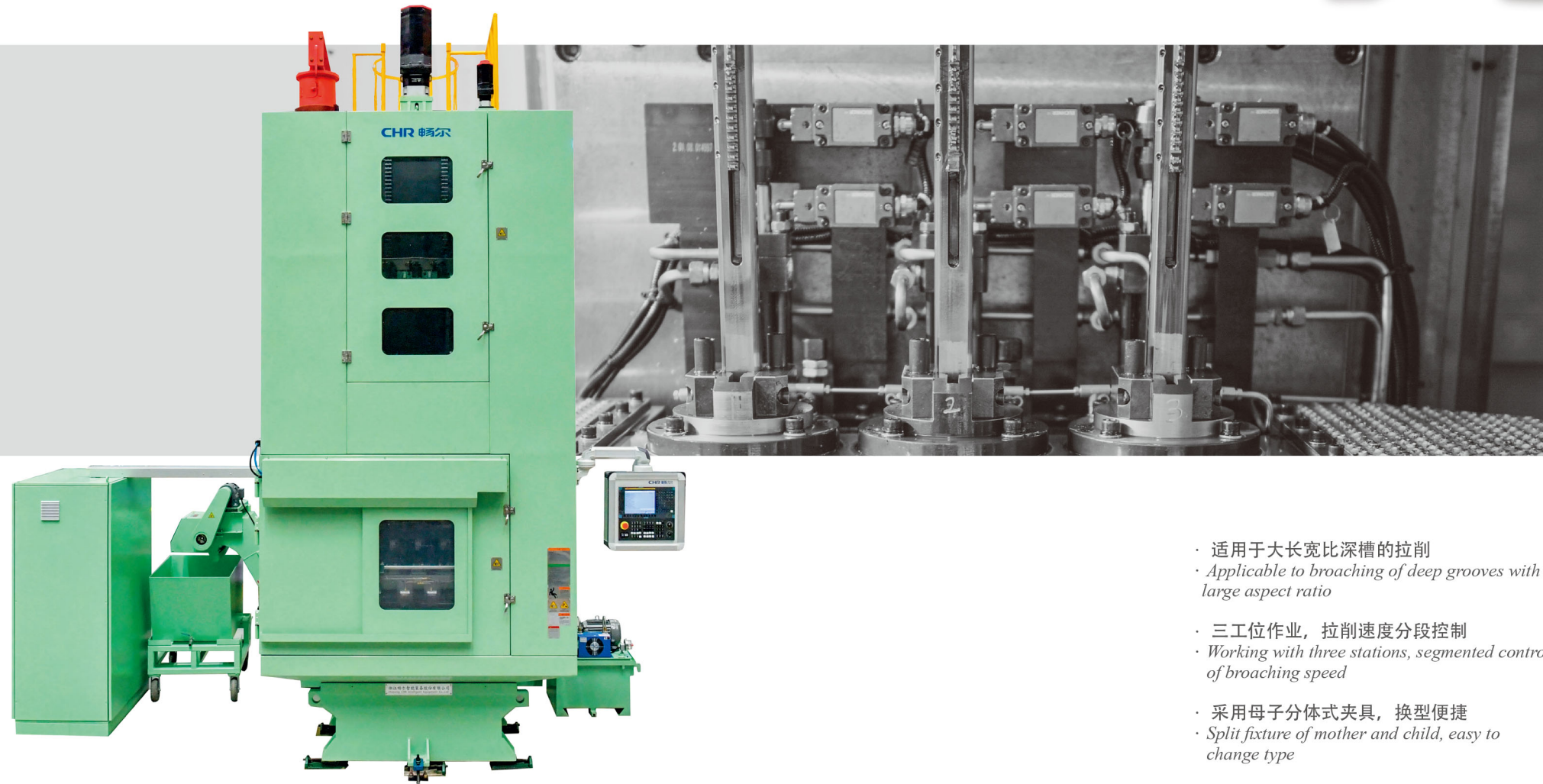
CHR 畅尔 专用拉床



压缩机缸体深槽伺服拉床

LG5710DS-2300

Compressor block deep groove servo broaching machine



- 适用于大长宽比深槽的拉削
- *Applicable to broaching of deep grooves with large aspect ratio*
- 三工位作业，拉削速度分段控制
- *Working with three stations, segmented control of broaching speed*
- 采用母子分体式夹具，换型便捷
- *Split fixture of mother and child, easy to change type*

| 项目 ITEM | 单位 UNIT | LG5710DS-2300 |
|--------------------------------------|---------|---------------|
| 额定拉削力 Rated broaching force | kN | 100 |
| 最大行程 Max.stroke | mm | 2,300 |
| 提刀行程 Lifting stroke | mm | 1,100 |
| 拉削速度 Broaching speed | m/min | 1 ~ 25 |
| 返程速度 Return speed | m/min | 1 ~ 30 |
| 适用拉刀长度 Applicable broach length | mm | 2,410 |
| 最大工件外径 Max. workpiece outer diameter | mm | Φ180 |
| 主电机功率 Main motor power | kW | 16 |
| 机床总功率 Total power | kW | 28 |
| 机床外形 Machine tool shape | m | 5×4×6 |
| 机床净重 Net weight | t | 16 |